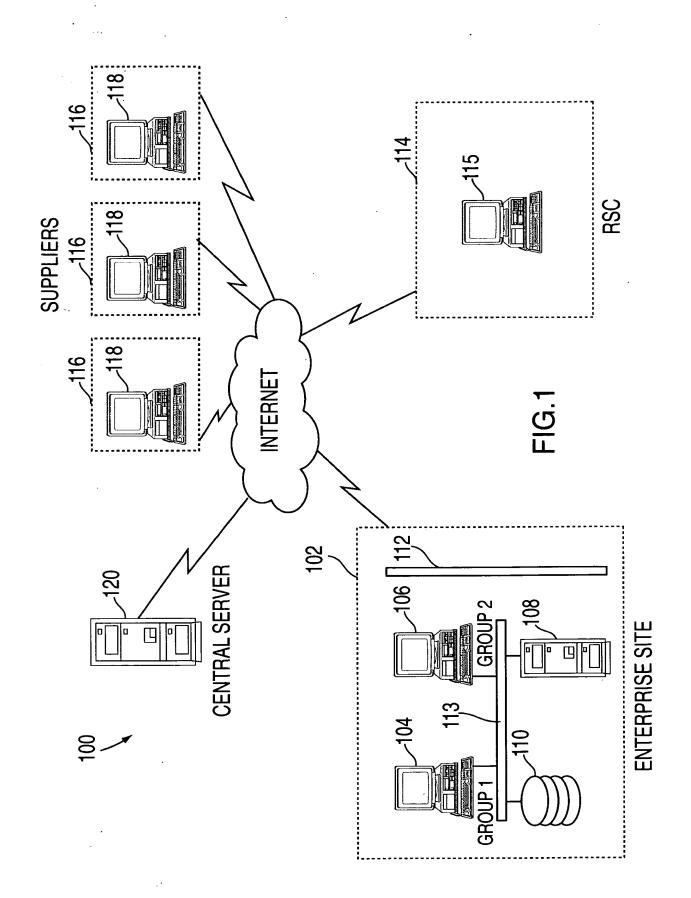
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FORECAST COLLABORATION PROCESS

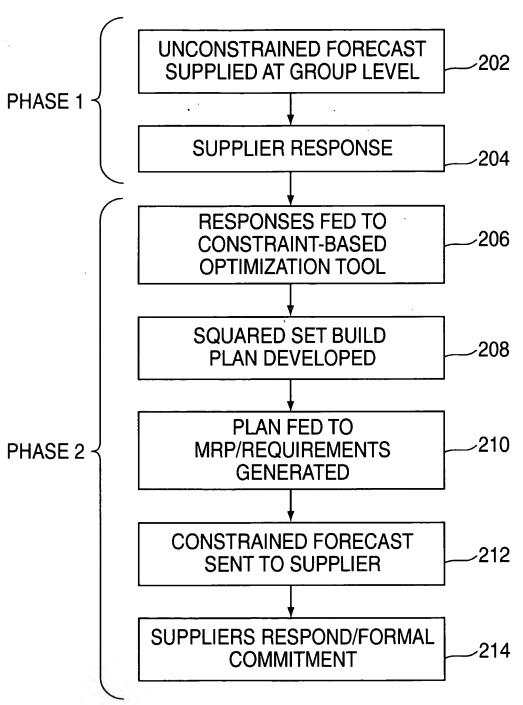


FIG. 2

REPLENISHMENT EXECUTION PROCESS: INVENTORY MANAGEMENT SUB PROCESS

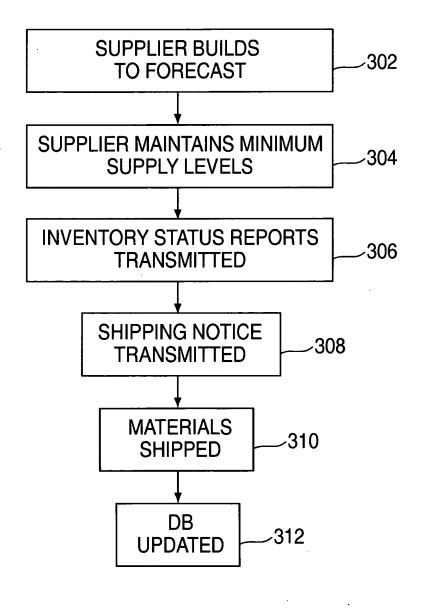


FIG. 3

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REPLENISHMENT EXECUTION PROCESS: "PULL" SUBPROCESS FLOW

